

Project No. 24 Book No. 24 TITLE Shear Test & Peel Test

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Sample	Adhesive weight mg / 10 cm ²	Shear (min)	90° peel from S/S g/in	Peel from skin (after 10 min dwell)
#1 pg 143	109.0	144	105.2	1100 clean peel
#2 pg 143	125.2	133	8.8	cohesive failure transfer to skin
#3 pg 144	125.0	130	1362.4	650 clean peel
#4 pg 144	125.6	156	11.4	cohesive failure clean peel
#5 pg 147	122.2	149	5.2	600g transfer to skin
#6 pg 147	128.6	144	104.1	600g clean peel

Legend:

#1 1430 / 0 PD / 15 Sel

#2 1430 / 35 PD / 15 Sel

#3 1753 / 0 PD / 15 Sel

#4 1753 / 35 PD / 15 Sel

#5 1430 / 26 PD / 11.3 Sel

#6 1753 / 26 PD / 11.3 Sel

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Witnessed & Understood by me,

John C. Miller

Date

Invented by

Date

Recorded by
Robert CampbellTITLE COA
ERFrom Page No. 153#
1 14
1
12 1
2 2
2 23 1
3 3
3 34 1
4 4
4 45 14
5 5
5 56 15
6 6
6 6

7 16

8 175

9 6

10 16

11 10 mil

Witnessed & Dated

John C. Miller